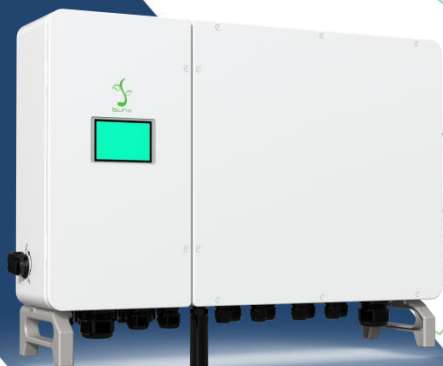


# User Manual

Three phase HV Hybrid Inverter

Isuna L22~50K-TH



Shenzhen Sinexcel Isuna  
Energy Technology Co.,LTD

V1.2

## Catalogue

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## 1. Overview

This document describes the product information, installation, electrical connection, configuration and commissioning, troubleshooting and maintenance, and technical specifications of the three phase hybrid inverter. Before installing and using the product, read this manual carefully to familiarize yourself with the safety information and functions and features of the product. Manuals may be updated from time to time, please obtain the latest version from the official website for more product information.

### 1.1 Scope of Application

This manual is applicable to the following inverters:

Table 1.1 Inverter model

Model	Rate output power	Rated output voltage
Isuna L22K-TH	22000W	3L/N/PE,220/380Vac, 230/400Vac,
Isuna L25K-TH	25000W	
Isuna L29.9K-TH	29900W	
Isuna L30K-TH	30000W	
Isuna L40K-TH	40000W	
Isuna L42.5K-TH	42500W	
Isuna L50K-TH	50000W	





### 1.2 Applicable Personnel

This document is intended for only professional and technical personnel who are familiar with local regulations, standards, and electrical systems, and have professional training and knowledge about this product.

### 1.3 Symbol Definition


In order to ensure the personal and property safety of users when using three phase hybrid inverters, as well as the efficient use of this product, the manual provides relevant safe operation information and uses corresponding symbols to highlight. To avoid personal injury and property damage, please fully understand and absolutely comply with these stressed information. The symbols used in this manual are listed below.

## Isuna L22~50K-TH


 <b>Danger</b>
Indicates a highly hazardous situation which, if not avoided, will result in death or serious injury.
 <b>Warning</b>
Indicates a hazard with a medium level of risk that could result in death or serious injury if not avoided.
 <b>Caution</b>
Indicates a hazard with a low level of potential that, if not avoided, could result in moderate or minor injury.
 <b>Attention</b>
Indicates a potentially hazardous situation that, if not avoided, may cause equipment failure or property damage.

## 2. Safety Precautions

The safety precautions contained in this document must be followed when operating the device.

 <b>Attention</b>
<ul style="list-style-type: none"><li>➤ The inverter has been designed in strict accordance with safety regulations and has passed the tests. However, as an electrical device, you must comply with relevant safety instructions before performing any operation on the device. Improper operation may result in serious injury or property damage.</li></ul>

### 2.1 Operation Safety

 <b>Attention</b>
<ul style="list-style-type: none"><li>➤ Read this manual carefully before installing the device to understand the products and precautions.</li><li>➤ All operations on the equipment must be carried out by professional electrical technicians who are familiar with the local standards and safety regulations.</li><li>➤ When operating inverters, use insulation tools and wear personal protective equipment. Wear ESD gloves, an ESD wrist strap, and an ESD suit when touching electronic components to prevent damage caused by static electricity.</li><li>➤ The manufacturer shall not be liable for inverter damage or personal injury caused by failure to</li></ul>

install, use, or configure the equipment in accordance with the requirements of this manual.

### 2.2 PV String Safety



- Use the DC wiring terminal delivered with the chassis to connect the DC cables of the inverter. Use of other types of DC terminals may cause serious consequences. Therefore, the manufacturer is not responsible for the damage to the device.



- Ensure that the assembly frame is properly grounded to the support system.
- After connecting DC cables, ensure that the cables are securely connected.
- Use a multimeter to check whether the positive and negative DC wiring terminals of the battery are connected correctly and the voltage is within the allowable range.
- Do not connect the same PV series to multiple inverters; otherwise, the inverters will be damaged.

### 2.3 Battery Safety



- Read the battery safety contents in the user manual carefully before installing the device, and strictly follow the instructions in the user manual.
- The battery current may be affected by external environment, such as temperature and humidity, which may cause battery current limiting and affect battery on-load performance.
- If the battery does not start, contact the after-sales service center as soon as possible. Otherwise, the battery may be permanently damaged.
- Use a multimeter to check whether the positive and negative DC wiring terminals of the battery are connected properly and the voltage is within the allowable range.
- Do not connect the same battery string to multiple inverters. Otherwise, the inverters may be damaged.
- The inverter manufacturer will not assume any responsibility due to battery explosion, burning and other accidents and related personnel and property losses.

## 2.4 Inverter Safety



### Warning

- Ensure that the voltage and frequency of the grid-connected access point comply with the inverter grid-connected specifications.
- A protection device, such as a circuit breaker or fuse, is recommended for the AC side of the inverter. Ensure that the protection device is greater than 1.25 times the maximum AC output current of the inverter.
- The GND cable for the inverters must be securely connected. When multiple inverters are combined, ensure that the protection ground points on all inverters' chassis shells are equipotential connected.
- If the battery is not configured in the photovoltaic system, it is not recommended to use the off-grid function, and the resulting system electricity risk will not be covered by the equipment manufacturer's warranty.

## 2.5 Personnel Requirements



### Attention






- When the inverter is running, some components may be charged or hot. Improper use, incorrect installation, or operation may result in serious injury to person or property. Transportation, loading, unloading, installation, starting and maintenance operations must be performed by qualified electrical engineers.

## 2.6 Description of Symbols

There are some safety-related labels on the three phase hybrid inverter. Please read and fully understand these labels before installing the product.

Symbol	Symbol name	Symbol meaning
--------	-------------	----------------

## Isuna L22~50K-TH

	<p>It indicates the danger of residual voltage in the inverter.</p>	<p>Please wait for 5 minutes until the capacitor is completely discharged after the DC side of the inverter has been disconnected with power for a period of time.</p>
	<p>It indicates the danger of high voltage.</p>	<p>High voltage exists during inverter operation. If you need to operate the inverter, please make sure the inverter is disconnected.</p>
	<p>It indicates to be careful of high temperature surface.</p>	<p>The temperature of inverter housing is high during operation, so do not touch it, otherwise it may cause burns.</p>
	<p>It indicates grounding terminal.</p>	<p>Connect the inverter to ground for grounding protection purpose.</p>
	<p>It indicates reading the manual.</p>	<p>Please read and understand this manual carefully before installing the inverter.</p>



## 3.Equipment Inspection and Storage

### 3.1 Pre-signing Inspection

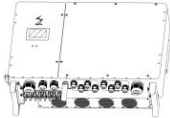






Before signing for the product, please check the following:

- Check the outer packing for holes, distortions, cracks, or other signs that may cause damage to the equipment in the packing case. If so, do not open the packing and contact your distributor.
- Check whether the inverter type is correct. If not, do not open the package and contact your dealer.
- Check whether the type and quantity of the delivered package are correct and whether the appearance is damaged. If damaged, please contact your dealer.









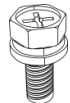
### 3.2 Packing List

After the inverter is unpacked, check whether the delivered package are complete. If any components are found missing or incomplete, contact the dealer in time.

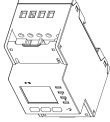






**Table 3-1 Components and mechanical parts to be delivered**

No.	photos	descriptions	quantity
1		Inverter	1 PCS
2		Gradienter	1 PCS
3		WIFI/Bluetooth/LAN (optional)	1 PCS
4		e-user manual	1 PCS
5		Certificate, Quality assurance card	1 PCS
6		Delivery inspection report	1 PCS
7		3mm hex wrench (Used with the chassis)	1 PCS

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8		4mm hex wrench (Used with the battery side)	1 PCS
9		8mm hex wrench (Used with the communication side)	1 PCS
10		PV+ wire end input terminal plastic case	4 PCS
11		PV- wire end input terminal plastic case	4 PCS
12		PV- wire end input terminal metal core	4 PCS
13		PV+ wire end input terminal metal core	4 PCS
14		Wall-mounted rear cover	1 PCS
15		M10*80 expansion bolt	6 PCS
16		Cross recessed hexagon head combination screw M6*16	3 PCS

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17		Smart meter	1 PC
18		CT (used with the meter)	3 PCS
19		Meter communication line	1 PCS
20		BMS communication line	2 PCS
21		PV & BAT Disassembly wrench	1 PCS
22		Desiccant	1 PCS
23		Parallel communication line	1 PCS

### 3.3 Equipment Storage

If the inverter is not put into use immediately, store it according to the following requirements:

- Ensure that the outer packing case is not removed and the desiccant is not lost.

- Ensure that the storage environment is clean and within appropriate temperature and humidity ranges.
- Ensure that inverters are placed in the height and direction according to the labels on the packing cases.
- Ensure that there is no tilt and fall risk after inverters are stacked.
- After the inverter is stored for a long time, check and confirm the inverter before it can be used.

## 4.Product Description

### 4.1 Product Overview

Three phase hybrid inverter is a photovoltaic grid-connected inverter and battery energy storage as one, with a variety of built-in working modes to suit the diversified needs of users. In the period of rising energy costs such as oil and coal, the continuous decline of energy subsidies for photovoltaic grid-connected systems, mountain areas or base stations without grid, uninterrupted power supply and emergency power supply needs, three phase hybrid inverters can provide a complete solution.

### 4.2 Application Scenario



#### Warning

- The photovoltaic system is not suitable for devices that rely on stable power supply, such as life-sustaining medical devices. Ensure that no personal injury is caused when the system is powered off.
- Do not use a load with a high starting current in the photovoltaic system. Otherwise, the off-grid output may fail due to excessive instantaneous power.
- When the inverter overload protection occurs for a single time, the inverter can automatically restart; If it happens several times, the inverter will stop, and after the fault is rectified, the inverter can be restarted immediately through the App.
- If the load capacity exceeds the rated power of the inverter during power failure, the off-grid function of the inverter automatically shuts down. To start, turn off the large load and ensure that the load power is smaller than the rated power of the inverter.
- When the inverter is in off-grid mode, it can be used normally for ordinary household load.

4.3 Appearance Description

4.3.1 Appearance Description

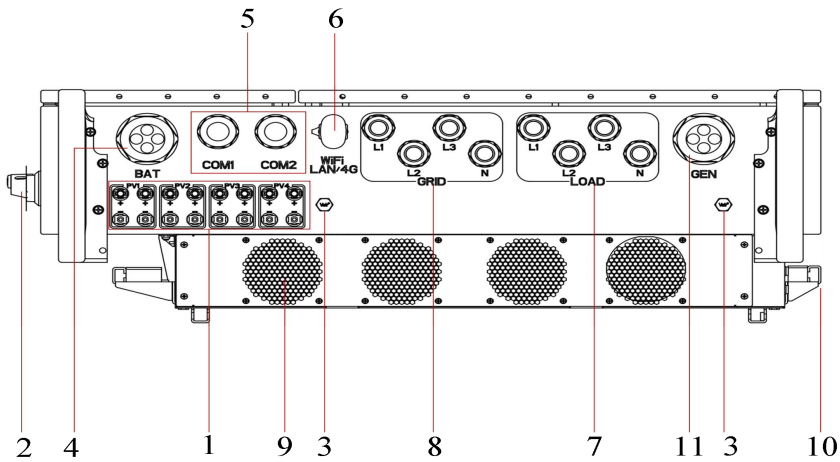


Figure 4.1 Illustration of the appearance of the inverter

Table 4-1 Appearance of the inverter

1	PV DC input port (PV+/-)	2	PV DC input switch
3	Waterproof and breathable device	4	Battery DC input port (BAT+/-)
5	Communication module interface	6	WiFi/4G/LAN
7	Load AC wiring port	8	Grid-connected AC wiring port
9	Fan assembly	10	Protective ground terminal
11	Generator AC wiring port		

4.3.2 Size Description

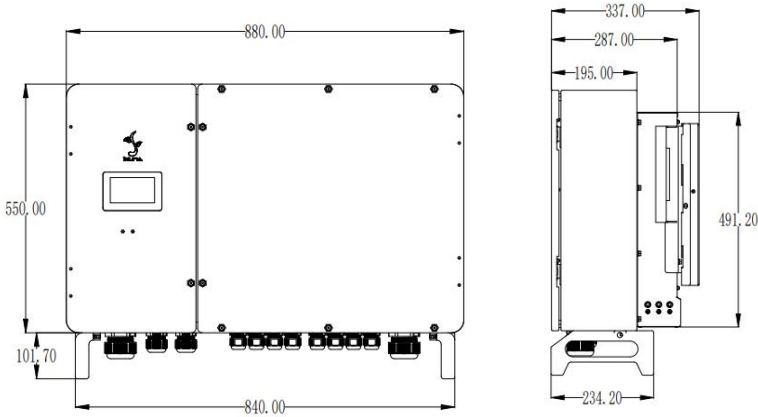


Figure 4.2 Overall size of inverter

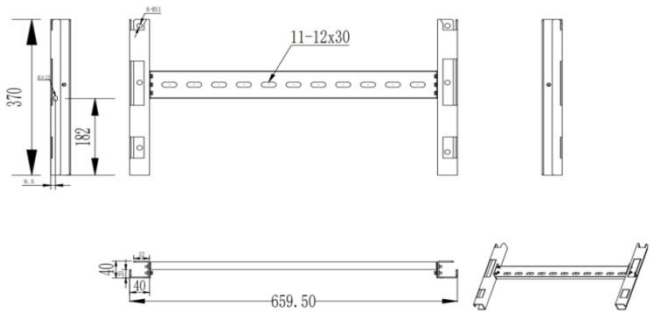


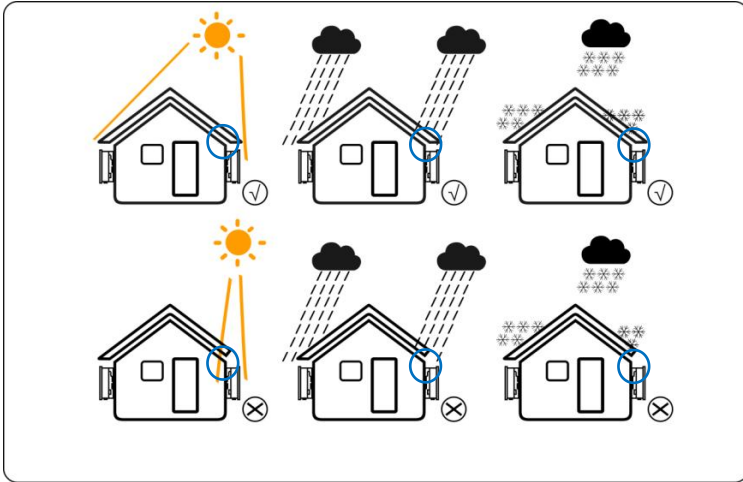
Figure 4.3 Dimensions of wall mount

## 5 Installation

### 5.1 Installation Requirements

#### 5.1.1 Installation Environment Requirements

- 1) The equipment must not be installed in flammable, explosive, corrosive and other environments.
- 2) The installation position should be away from water pipes and cables in the wall to avoid danger during drilling.
- 3) The installation position should be out of the reach of children, and avoid installation in a position that is easy to touch. There may be high temperature on the surface of the equipment during operation to prevent burns.
- 4) The inverter should avoid the installation environment such as sun, rain, snow, etc. It is recommended to install it in a sheltered installation position. If necessary, an awning can be built.
- 5) The installation space must meet the requirements of ventilation, heat dissipation and operation space.
- 6) The protection level of the equipment complies with the requirements for indoor and outdoor installation, and the installation environment temperature and humidity must be within the appropriate range.
- 7) Make sure that the inverter indicator light and all labels are easy to view and that the terminal is easy to operate.
- 8) The inverter installation altitude should lower than the maximum working altitude 4000m.
- 9) Stay away from strong magnetic field environment to avoid electromagnetic interference. If a radio station or a wireless communication device below 30MHz is located near the installation location, install the device according to the following requirements:
  - Add a ferrite core with multi-turn winding at the inverter DC input line or AC output line, or add a low-pass EMI filter.
  - The distance between the inverter and the wireless electromagnetic interference device exceeds 30m.



### 5.1.2 Mounting Carrier Requirements

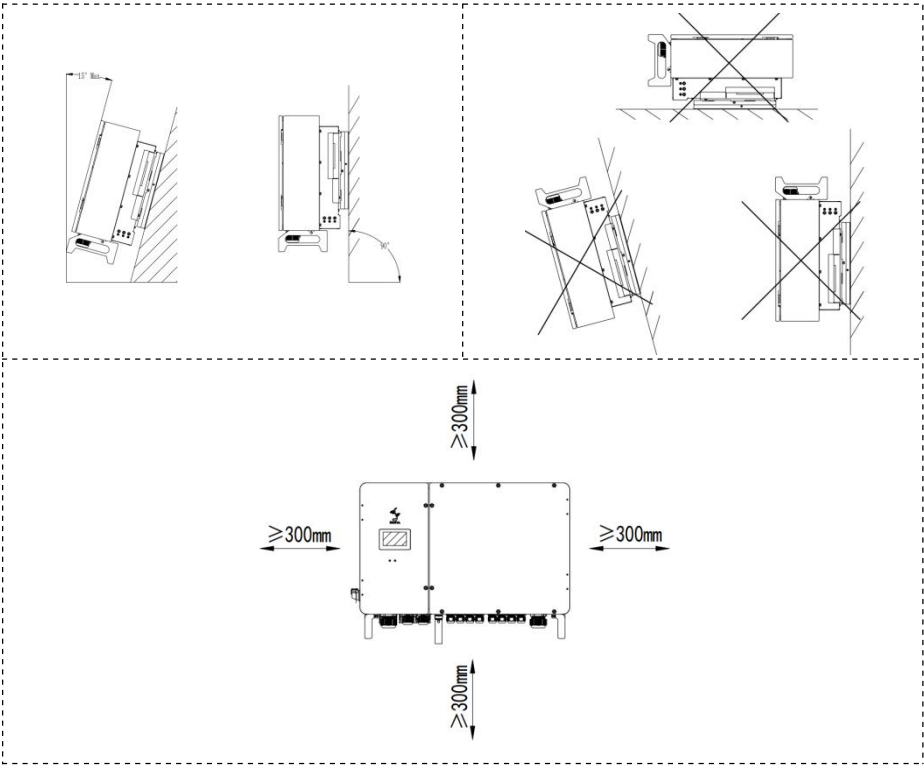
- 1) The installation carrier must not be flammable material and must have fire resistance.
- 2) Please ensure that the installation carrier is solid and reliable, and can carry the weight of the inverter.
- 3) When the equipment is running, it will make noise. Do not install it on the carrier with poor sound insulation, so as to avoid the noise emitted by the equipment when it is working, which will cause trouble to residents in the living area.

### 5.1.3 Mounting Angle Requirements

- 1) Recommended inverter installation Angle: vertical or backward  $\leq 15^\circ$ .
- 2) Do not invert, tilt forward, tilt back beyond the Angle, horizontal installation.
- 3) At least 1.2m from the ground below the inverter, about at least 300mm.










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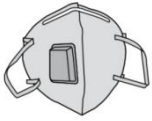


## 5.2 Mounting Tools


Table 5-1 List of installation tools

Series No.	Tools	Description	Function
1		Percussion drill Recommended 12mm drill	Wall drilling
2		6mm cross-head screwdriver	Removing, installing screws and wiring
3		Removal tool	Removal of PV line end terminals
4		Wire strippers	Stripping wire
5		Crimping pliers	Crimping PV and BAT cables
6		RJ45 crimping pliers	Pressure welding grid, load end cable
7		8mm hex wrench	Fasten the grid, load and generator terminal to the cable

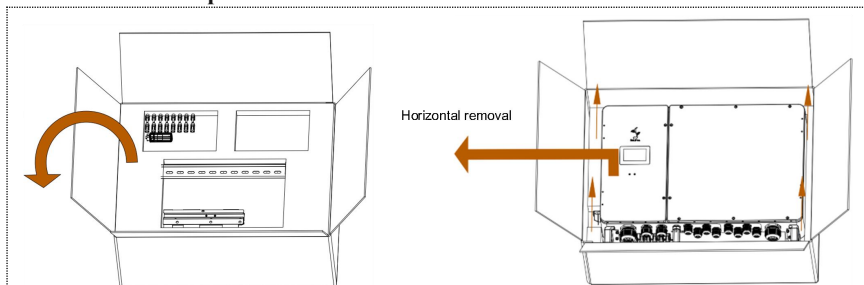
## Isuna L22~50K-TH

8		4mm hex wrench	Fasten the BAT terminal to the cable
9		3mm hex wrench	Used to open the chassis
10		Multimeter	Check whether the cable wiring is correct, the positive and negative battery terminals are correct and voltage, and grounding is reliable
11		Marking pen	Drilling mark
12		Tape	Measurement distance
13		Protective gloves	Wear when setting up the inverter
14		Goggles	Wear when drilling holes
15		Dust mask	Wear when drilling holes

## Isuna L22~50K-TH

16		Gradienter	Ensure horizontal installation
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### 5.3 Inverter Transportation



#### Caution

- When transporting, turning around, installing and other operations, it must comply with the laws and regulations and relevant standards of the country or region where it is located.
- The inverter is heavy. Please keep it balanced during handling to prevent the inverter from falling and injuring the operator.
- The power cable and signal cable ports at the bottom of the inverter cannot bear any weight. Do not touch wiring terminals directly. Place the inverter horizontally.
- When the inverter is placed on the ground, put foam or paper under it to avoid damage to the shell.

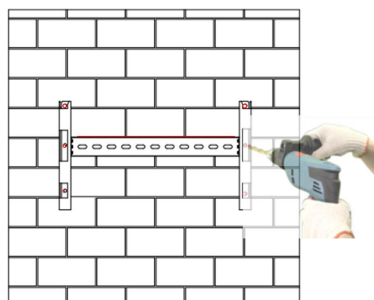
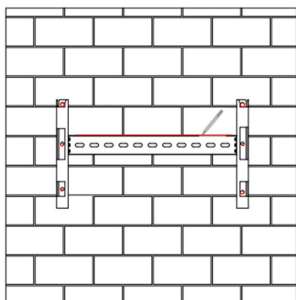
### 5.4 Wall Mounted

#### Attention

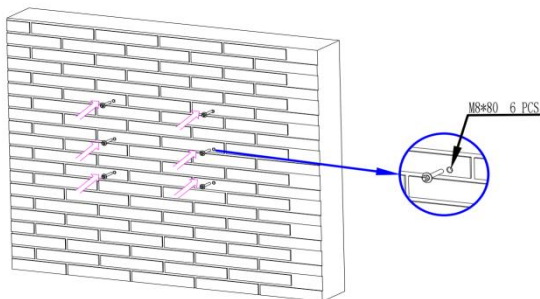
- When drilling holes, ensure that the holes are drilled away from water pipes and cables in the wall to avoid dangers.
- When drilling holes, wear goggles and a dust mask to prevent dust from inhaling into the respiratory tract or falling into the eyes.

## Isuna L22~50K-TH

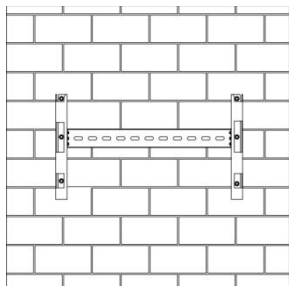
**Step 1:** Mark the wall with a marker pen and drill holes with an impact drill.



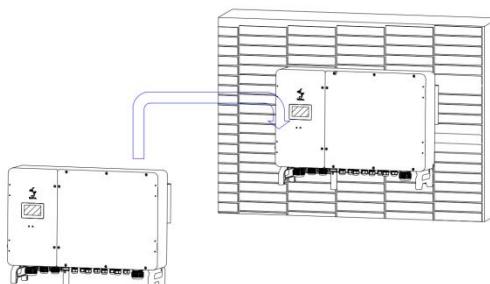
**Step 2:** Install the expansion screw into the hole and fix it in place.



**Step 3:** Fix the hanger to the wall



**Step 4:** Place the inverter on the hanger.



### 6. Electrical Connection

Before installation and maintenance, ensure that the AC/DC side is not powered on. The capacitors are still powered on for a period of time after the inverter is powered off. Therefore, wait at least five minutes to ensure that the capacitors are fully discharged. Three phase hybrid inverters are used in battery energy storage photovoltaic systems. Equipment can be damaged if not used as intended.

#### 6.1 Electrical System Connection Diagram



##### Attention

- Connect the N and PE cables to the GRID and LOAD ports of the inverters in different regions according to local regulations. For details, see local regulations.
- If the LOAD AC port is powered on after the inverter is started, power off the inverter to maintain the backup load. Otherwise, electric shocks may occur.
- Inverter GRID and LOAD AC ports have built-in relays. When the inverter is in off-grid state, the built-in GRID relay is in disconnected state; When the inverter is in the on-grid state, the built-in GRID relay is in the closed state.

##### NOTE:

- 1、Recommended parameters for DC circuit breakers on the battery side: Rated voltage  $\geq 1000\text{V}$ , rated current  $\geq 125\text{A}$
- 2、Power grid side AC circuit breaker parameters recommended: rated voltage  $\geq 500\text{V}$ , rated current  $\geq 240\text{A}$
- 3、Back-up AC circuit breaker parameters recommended: rated voltage  $\geq 500\text{V}$ , rated current  $\geq 240\text{A}$

## Isuna L22~50K-TH

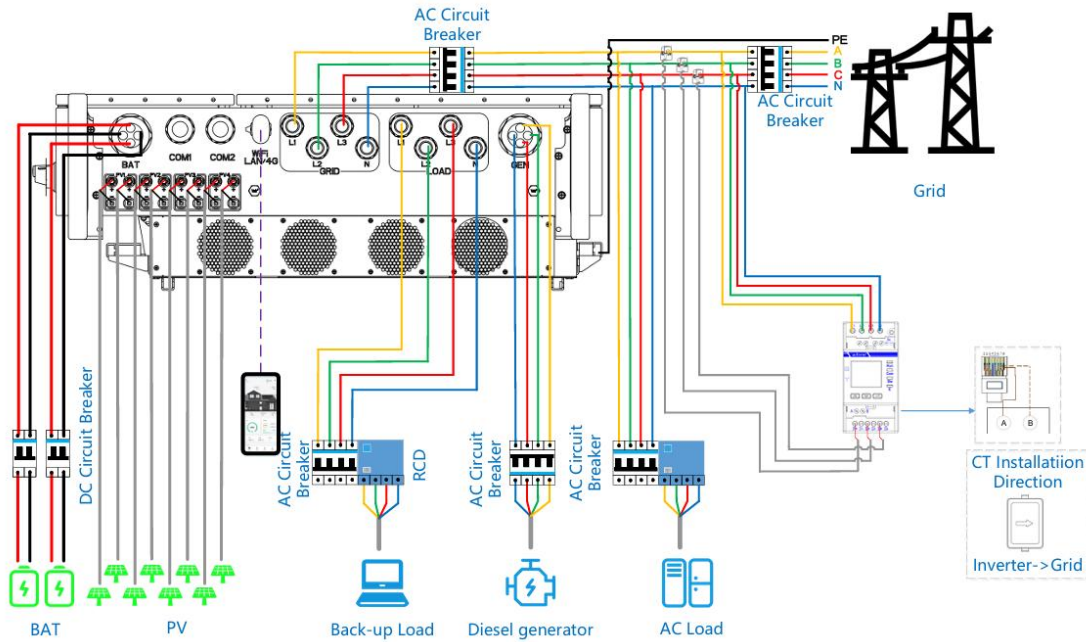
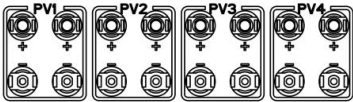

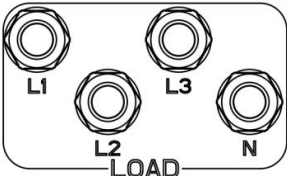


Figure 6.1 Electrical connection diagram

**Note:** During final installation, circuit breakers for external connections to the inverter shall comply with IEC 60947-1 and IEC 60947-2 certification requirements.

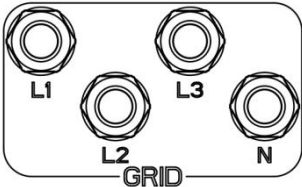

## 6.2 External Port Wiring Instructions

Table 6-1 Cable Model and Specification Descriptions

Port	Definition		Cable type	Cable specification
	+: Connect to PV positive pole		Outdoor Multi-Core	Recommended 10 mm <sup>2</sup> cross-sectional area of conductor(10AWG), maximum current through the wire is 20A
	-: Connect to PV negative pole		Copper Cable	
	+: Connect to battery positive pole		Outdoor Multi-Core	Recommended 21 mm <sup>2</sup> cross-sectional area of conductor(10AWG), the maximum current through the wire shall be 70A(The maximum outer diameter is 15mm)
	-: Connect to battery negative pole		Copper Cable	
	AC load port	<div>L1</div> <div>L2</div>	<div>Outdoor Multi-Core</div> <div>Copper Cable</div>	Recommended 53mm <sup>2</sup> cross-sectional area of conductor(1/0AWG), maximum current through the leading wire is 200A, grounding cable




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		L3		specifications are the same as the phase conductor(The maximum outer diameter is 15mm)
		N		
	AC grid port	L1	Outdoor Multi-Core Copper Cable	Recommended 53mm <sup>2</sup> cross-sectional area of conductor(1/0AWG), maximum current through the leading wire is 200A, grounding cable specifications are the same as the phase conductor(The maximum outer diameter is 15mm)
		L2		
		L3		
		N		
	Gene rator port	L1	Outdoor Multi-Core Copper Cable	Recommended 53mm <sup>2</sup> cross-sectional area of conductor(1/0AWG), maximum current through the leading
		L2		

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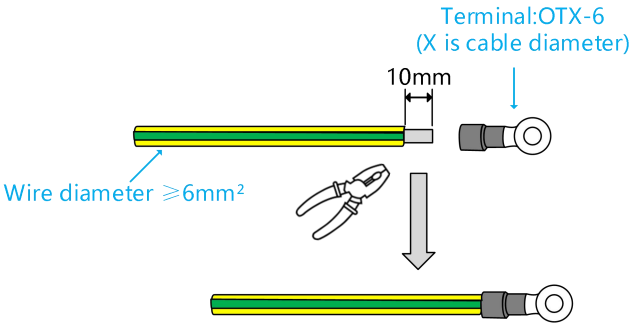
		L3		wire is 200A, grounding cable specifications are the same as the phase conductor(The maximum outer diameter is 15mm)
		N		

6.3 Connecting the Ground Cable (PE)

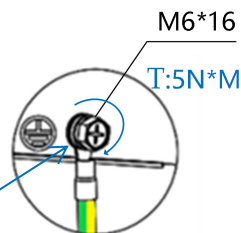
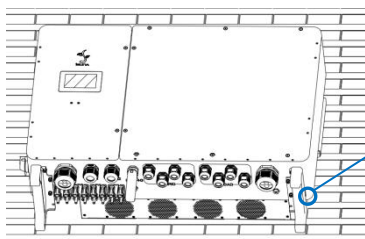
 Attention

➤ Since the inverter is a transformer-less type, it is required that the positive and negative electrodes of the photovoltaic array cannot be grounded, otherwise the inverter will fail. In the photovoltaic power system, all non-current-carrying metal components (such as brackets, distribution cabinet enclosures, inverter enclosures, etc.) should be connected to the ground.

**Step 1:** For yellow-green outdoor cables, use a wire stripper to strip the insulation layer of the ground cable to an appropriate length. Insert the wire core stripped of the insulation layer into the conductor crimping area of the OT terminal, and press it tightly with wire crimping pliers.



**Step 2:** Use M6\*16 screws to secure the yellow-green outdoor cable that presses the OT terminal to the grounding position of the inverter.



**Figure 6.2 Schematic diagram of protection grounding**

## 6.4 Connecting the PV Cable and the Battery Cable



### PV series connection:

- Do not connect the same PV series to multiple inverters. Otherwise, the inverters may be damaged.
- Before connecting the PV series to the inverter, confirm the following information. Otherwise, the inverter may be permanently damaged or fire may occur, which may cause personal and property loss.
- Ensure that the maximum short circuit current and maximum input voltage of each PV are within the allowable range of the inverter.
- Ensure that the positive terminal of the PV string is connected to the PV+ of the inverter, and the negative terminal of the PV string is connected to the PV- of the inverter.



### PV series connection:

- The PV string output does not allow for grounding. Before connecting the PV string to the inverter, ensure that the minimum insulation resistance to the ground of the PV string meets the minimum insulation impedance requirement.

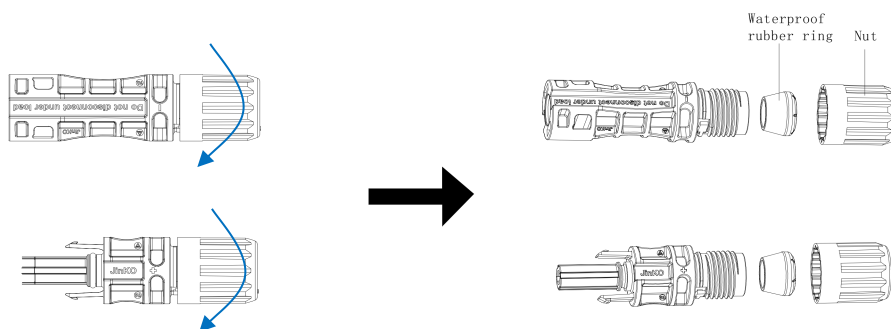
### NOTE:

1. Before crimping the PV cables, ensure that the PV knob switch is set to OFF is powered off.

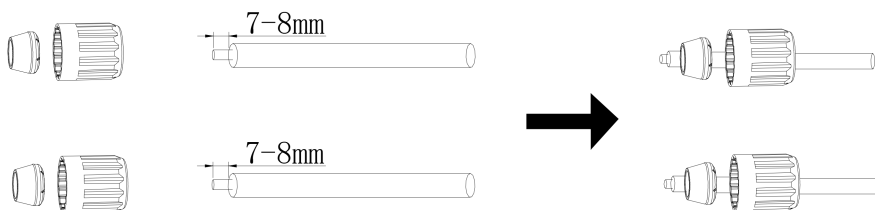
## Isuna L22~50K-TH

2.The photovoltaic module used to connect to the inverter should meet the IEC 61730 certification of grade A standard requirements, each photovoltaic series and battery input from the external circuit breaker allowed through the maximum current should be more than or equal to 40A.

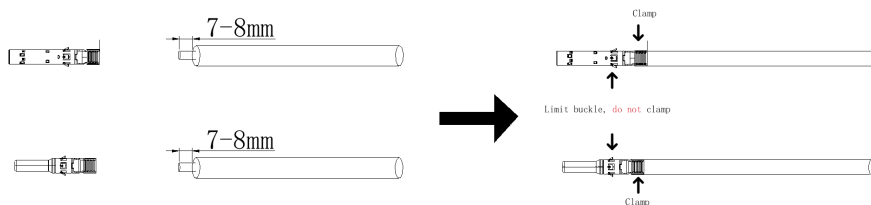
**Step 1:** Remove the connector rear cover



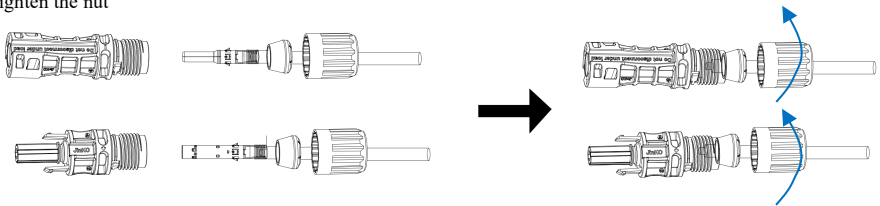
**Step 2:** Route the stripped DC cable through the nut and waterproof rubber ring



**Step 3:** Part of the DC cable conductor is connected to the metal DC terminal and pressed by crimping pliers



**Step 4:** Insert the DC cable into the DC terminal, insert the waterproof rubber ring into the DC terminal, and tighten the nut



After hearing a click sound, gently pull the cable to check whether it is fastened

After clamping, pull out the terminal

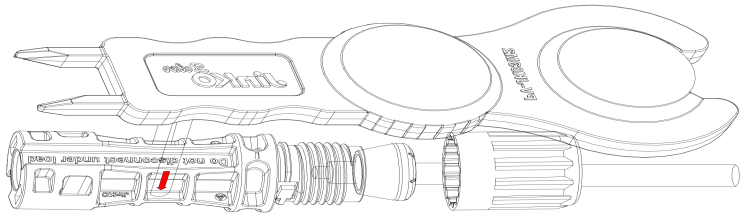


Figure 6.3 Connecting PV cables

### 6.5 Connecting the Grid, Load, Generator and Battery Cable



#### Danger

- A battery short circuit may cause personal injury. However, a short circuit may release a large amount of energy, which may cause fire.
- Before connecting the battery cable, ensure that the inverter and battery are powered off, and the front and rear switches of the device are off.
- Do not connect or disconnect battery cables when the inverter is running. Improper operations may result in electric shock.
- Do not connect the same battery string to multiple inverters. Otherwise, the inverters may be damaged.
- Do not connect loads between the inverter and the battery.
- When connecting battery cables, use insulation tools to prevent accidental electric shock or battery short circuit.
- Ensure that the open circuit battery voltage is within the allowable range of the inverter.



#### Warning

- Ensure that the AC cable matches the L1, L2, L3, N, and ground ports of the AC terminal properly. Incorrect connection may cause device damage.
- Ensure that the battery cable matches the BAT+ and BAT- of the battery terminal properly. Incorrect connection may cause device damage.
- Ensure that the cable core is fully connected into the wiring hole of the terminal.
- Ensure that the insulation board at the AC terminal is tightly fastened.
- Ensure that the cables are securely connected. Otherwise, the terminal may overheat and damage the device.

**Step 1:** According to the cable model and specification description in Table 6-1, select the appropriate cable type and specification, and perform stripping treatment on the cable insulation layer.

**Step 2:** Insert the insulated core wire into the conductor crimping area of the copper column terminal, and press it tightly with an Allen socket screw (M4 is suitable for the battery side, M8 is suitable for the AC side). The locking torque (the torque of M4 is 30kgf·cm; The torque of M8 is 60kgf·cm. Please confirm that the connection is secure.

**Step 3:** Use a multimeter to check the positive and negative terminals to ensure that the open-circuit voltage is less than 60V.

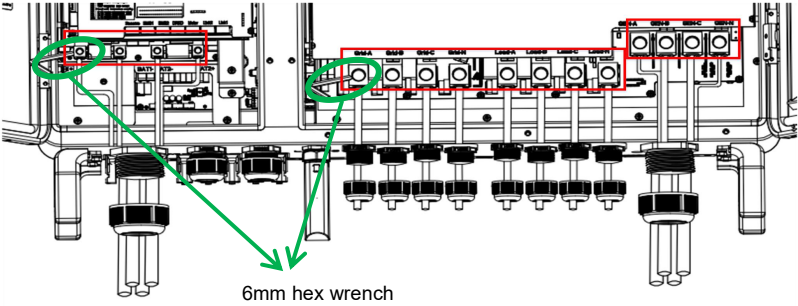


Figure 6.4 Connecting grid, load, generator and battery cables

### 6.6 Installation of Communication Dongle

The communication collector is an external component that you need to select by yourself.

The collector is connected. The default WIFI/ Bluetooth/ LAN module is used for remote monitoring and control of the inverter.

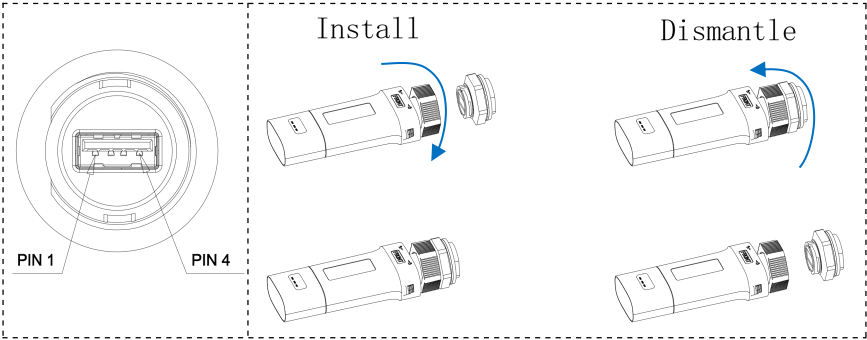


Figure 6.6 Communication interface and installation and disassembly diagram

Table 6-2 Indicators on the AGN8 WIFI Dongle

LED	state	Specific meanings
-----	-------	-------------------

## Isuna L22~50K-TH

RUN&COM&NET	Alternating flashing (cycle 1500ms, each light flashes for 500ms in sequence)	Self test mode
	Flashing together (cycle 1 second, off 900ms, on 100ms)	Dongle is currently upgrading (including Bluetooth App upgrade)
	Illuminate together for 5 seconds	Dongle upgrade failed
RUN	Slow flashing (on for 1 second and off for 1 second)	Dongle is running normally
	Light off	Dongle running abnormally
	Twice flashing (on (off) 100ms, off (on) 100ms, twice)	Dongle sends Bluetooth data to the app
COM	Flash (on for 200ms, off for 200ms)	Dongle time not synchronized (scanning will not start)
	Light off	Abnormal southbound communication
	Flashing once (on (off) 100ms, off (on) 100ms, once)	Normal southbound communication
NET	Flash	Connecting to WiFi
	Light off	Connecting to MQTT
	Slow flashing	Connecting to platform
	Always on	Successfully connected to the platform
	Twice flashing	Dongle sends platform data

**Table 6-3 Meaning of AGN9 4G Dongle indicator light**

LED	state	Specific meanings
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## Isuna L22~50K-TH

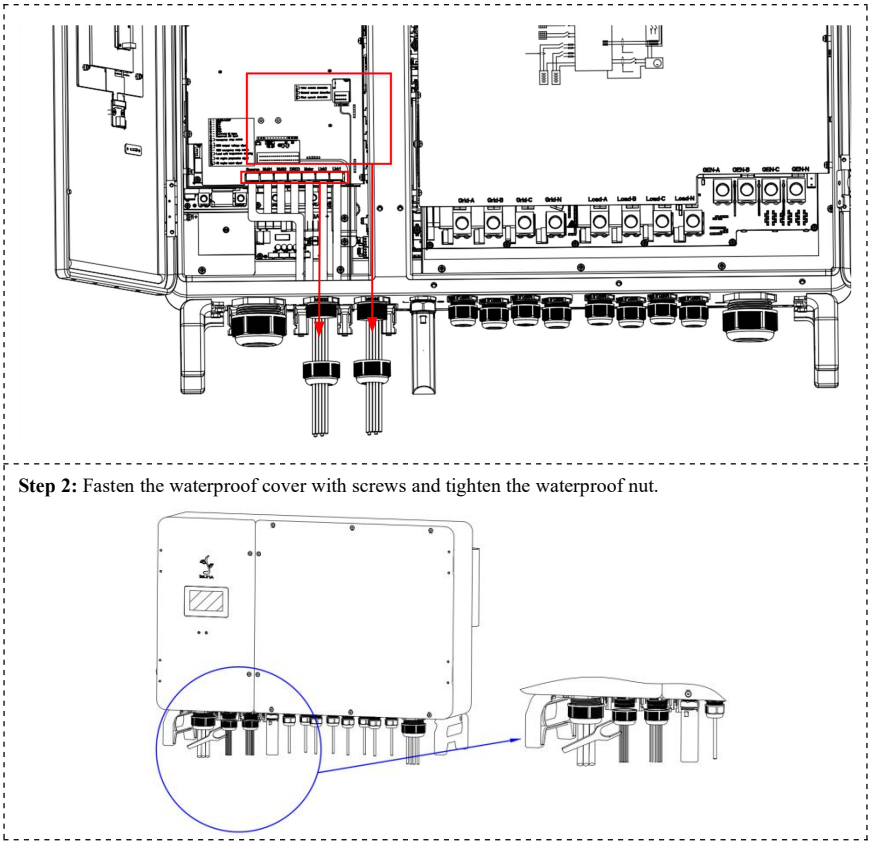
RUN&COM&NET	/	/
RUN	Always on	The process from power on to initialization
	Flash (with an interval of 100ms)	Gateway initialization completed, flashing for 5 seconds
	Twice flashing (on (off) 100ms, off (on) 100ms, twice)	Slow flashing (with an interval of 1 second)
COM	/	/
NET	Always on	Looking for the internet or on a call
	Flash (interval 200ms)	Data connection established or network registered
	Slow flashing (with an interval of 800ms)	2G/3G network registered
	Light off	Shutdown or module sleep

### 6.7 Connecting the Communication Port

Multifunctional communication port, including meter communication, BMS communication, DRMS, parallel communication and external dry contact signal.

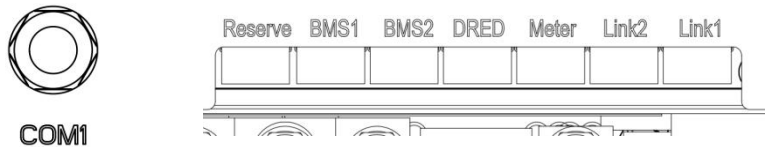
**Step 1:** Route the communication cables through the waterproof cover and waterproof plug of the signal port, and connect the cables to the communication port on the corresponding device.

Isuna L22~50K-TH



Step 2: Fasten the waterproof cover with screws and tighten the waterproof nut.

Figure 6.7 External wiring diagram



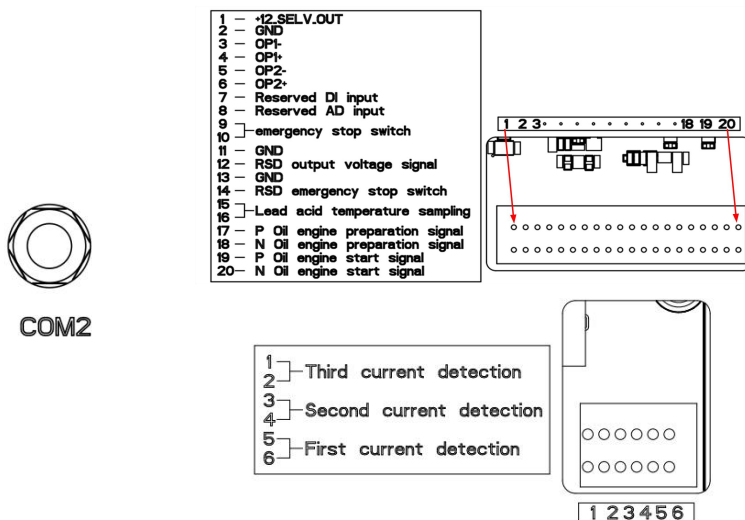


Figure 6.8 External Interface diagram

Table 6-4 Port description

Port	PIN	Definition
COM1	Reserve RS485 /CAN	External communication interface
	BMS1	BMS1 CAN port &EMS RS485 multiplex port
	BMS2	BMS2 CAN port &EMS RS485 multiplex port
	DRMS	DRMS logical interface
	METER	Electric meter communication interface
	PARA1	Parallel communication
	PARA2	Parallel communication
COM2	External signal port	Output 12V/ dry junction/emergency stop

		switch/diesel generator/lead-acid battery temperature sampling function multiplexing interface externally
	External CT	Three-channel current detection

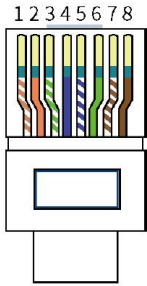


Figure 6.9 Sequence of RJ45 crystal terminals

Table 6-5 RJ45 cable sequence colors

1	2	3	4	5	6	7	8
Orange & White	Orange	Green & White	Blue	Blue & White	Green	Brown & White	Brown

6.7.1 Smart Meter Connection

L1, L2, L3, and N on the meter are respectively connected to L1, L2, L3, and N of the power grid.

The current measurement needs to be connected with the current transformer. I1+ and I1- on the meter are connected to the positive and negative leads of the current transformer respectively, and then the current transformer is connected to the L1 phase of the power grid. Similarly, I2+ and I2- connect to the current transformer and connect to the L2 phase, and I3+ and I3- connect to the current transformer and connect to the L3 phase. EP+ and EP- are institutional verification ports. Users do not need to access these ports. The wiring diagram is shown in Figure 6.10. (For the system power distribution diagram, refer to Figure 6.1 Electrical connection diagram.)

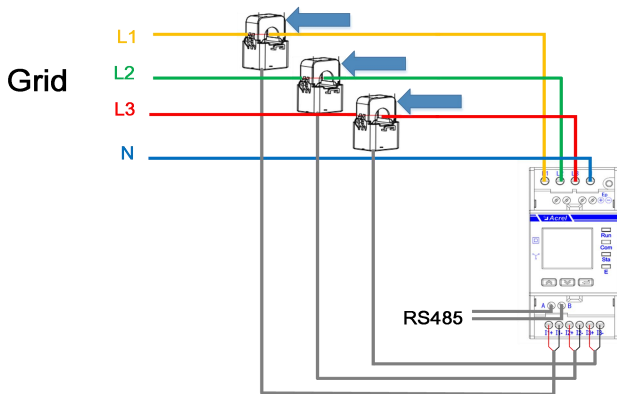


Figure 6.10 Smart meter terminal wiring diagram

The grooves of the current transformer have arrows for current flow, as shown in Figure 6.11. The tip of the arrows points to the power grid.

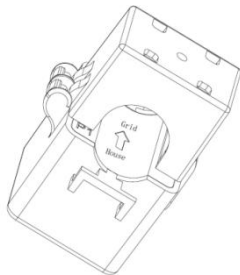


Figure 6.11 Direction of current transformer cable

According to Table 6-6, connect ports 8 and 7 of the RJ45 cable terminals on the METER corresponding to RS485-A and RS485-B on the meter corresponding to Figure 6.11.

Table 6-6 Smart meter interface description

PIN	Colour	Definition	Function	Note
1-6	/	/	/	/

## Isuna L22~50K-TH

7	Brown& White	RS485_B-EEM	RS485 differential signal B	Smart meter 485 communication
8	Brown	RS485_A-EEM	RS485 differential signal A	

### 6.7.2 BMS Communication Connection

**Table 6-7 Description of BMS1 ports**

PIN	Color	Definition	Function	Note
1	Orange& White	GND	Signal ground	BMS1 CAN port &EMS RS485 multiplex port
2	Orange	GND	Signal ground	
3	/	/	/	
4	Blue	CANA-H-BMS1	CAN high level data	
5	Blue& White	CANA-L-BMS1	CAN low level data	
6	/	/	/	
7	Brown& White	BMS1-RS485-A	RS485 differential signal A1	
8	Brown	BMS1-RS485-B	RS485 differential signal B1	

**Table 6-8 Description of BMS2 ports**

PIN	Color	Definition	Function	Note
1	Orange & White	GND	Signal ground	BMS2 CAN port &EMS RS485 multiplex port
2	Orange	GND	Signal ground	
3	/	/	/	

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4	Blue	CANA-H-BMS1	CAN high level data	
5	Blue& White	CANA-L-BMS1	CAN low level data	
6	/	/	/	
7	Brown& White	BMS1-RS485-A	RS485 differential signal A1	
8	Brown	BMS1-RS485-B	RS485 differential signal B1	

**Note: Communication with lithium batteries requires attention to the battery's communication port sequence and pin definition.**

### 6.7.3 DRMS/DI Connection

**Table 6-9 Description of DRM ports**

PIN	Definition	Function	Note
1	DRM1/5	The DRMS interface is applicable to the Australian AS-NZS-4777.2 (some European requirements) safety standard	DRMS logical interface
2	DRM2/6		
3	DRM3/7		
4	DRM4/8		
5	REF GEN		
6	COM LOAD		
7	NC		
8	NC		

## 6.7.4 External Signal Logical Interface Connection

**Table 6-10 Description of external signal interface ports**

PIN	Definition	Function	Note
1	+12V_SELV_OUT	Output 12V Power	Output 12V
2	GND_SELV	Ground	
3	OP1-	Reserve dry node 1	External dry contact port
4	OP1+		
5	OP2-	Reserve dry node 2	
6	OP2+		
7	DI2_RES	Reserve DI	Reserve AD
8	AD_RES_IN	Reserve AD import	
9	P_EMS	Scram input	scram signal
10	GND_SELV	Scram input ground	
11	GND_SELV	RSD output ground	RSD output signal
12	RSD_12V+	RSD output voltage	
13	GND_SELV	RSD emergency stop switch ground	RSD emergency stop switch
14	P_RSD	RSD emergency stop switch	
15	BAT_Tem+	Sampling of lead-acid temperature	Sampling of lead-acid temperature
16	GND_SELV	Sampling of lead-acid temperature ground	
17	Gen_Start_Relay_P	Generator preparation signal	Generator preparation signal
18	Gen_Start_Relay_N		
19	Gen_On_Relay_P	Generator start signal	Generator start signal
20	Gen_On_Relay_N		

**Table 6-11 Description of external CT ports**

PIN	Definition	Function	Note
1	CT_3_P	External CT detection of the C phase	External CT detection
2	CT_3_N		
3	CT_2_P	External CT detection of the B phase	

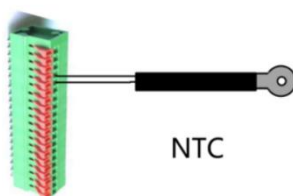


## Isuna L22~50K-TH

4	CT_2_N	External CT detection of the A phase	
5	CT_1_P		
6	CT_1_N		

### NTC connection for lead acid battery:

- ① Strip the wires at the fracture by 8mm
- ② Insert the NTC into the corresponding position of the terminal (pins 15/16), and attach the NTC to the outside of the lead-acid battery



**Figure 6.12 Wiring diagram for sampling lead-acid temperature**

### 6.7.5 Paralleling

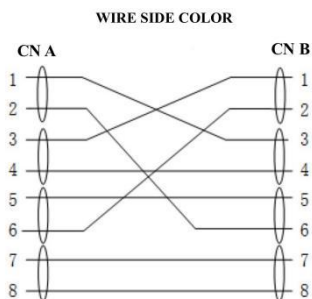
If multiple inverters are used, connect the terminal of the network cable to Pa1 of the first inverter, connect the other end to Pa2 of the second inverter, and so on. Table 6-11 describes the signal of the network cable. Figure 6.13 shows the sequence of the network cable connection.

**Table 6-11 Description of parallel ports**

PIN	Colour	PARA 1	PARA 2	Note
1	Orange & White	CON1_AO	CON2_AO	Parallel signal
2	Orange	CON1_BO	CON2_BO	
3	Green & White	CON1_AI	CON2_AI	
4	Blue	CON_SyncH1	CON_SyncH1	Simultaneous signal /
5	Blue & White	CON_SyncL1	CON_SyncL1	

## Isuna L22~50K-TH

6	Green	CON1_BI	CON2_BI	Parallel signal
7	Brown& White	CON_SyncH	CON_SyncH	Simultaneous signal
8	Brown	CON_SyncL	CON_SyncL	



**Figure 6.13 Parallel communication line sequence diagram**

Application note:

- Supports a maximum of 6 three phase hybrid inverters in parallel;
- Ensure that the inverters are connected to parallel lines;
- Ensure that the load power is less than the maximum parallel power.
- The length of the cable connecting the load end of the inverter to the LOAD end of each device must be the same to ensure loop impedance;

The selection of parallel electric meter is shown in the table below, and the standard connection is shown in the figure below. For detailed operation, see the operation manual of the parallel system.

Grid Current	Meter type
$\leq 120\text{A}$	ADL400N-CT/D16--120A
$\leq 200\text{A}$	ADL400N-CT/D24--200A
$\leq 300\text{A}$	ADL400N-CT/D36--300A
Note: 1.Parallel inverter (host & slave) model must be consistent	

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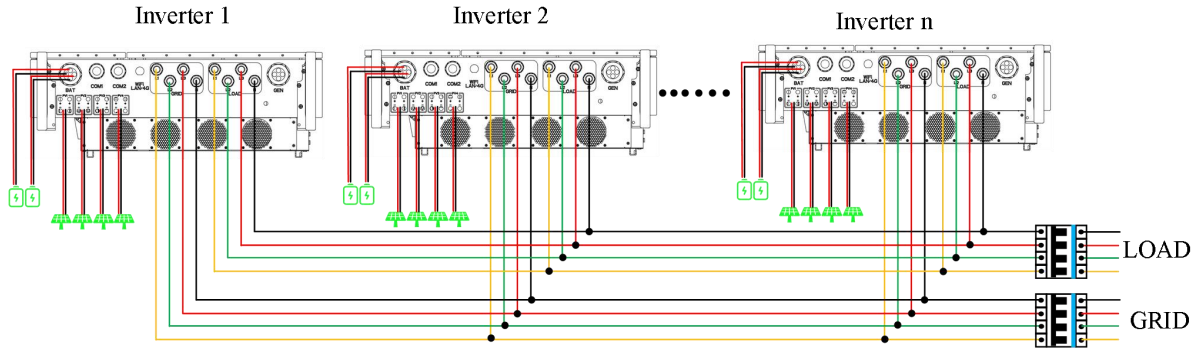


Figure 6.14 Parallel connection wiring diagram

## 7 Inverter Operation

### 7.1 Pre-power-on Inspection

Serial	Check the entry
1	The inverter is firmly fixed to the mounting bracket on the wall.
2	Cables are bundled according to cable routing requirements, properly distributed, and without damage.
3	PV+/PV-, BAT+/BAT- cables are firmly connected, the polarity is correct, and the voltage is within the accessible range.
4	The DC switch is properly connected between the battery and the inverter, and the DC switch is off.
5	The AC circuit breaker is correctly connected between the inverter port and the power grid, and the circuit breaker is disconnected.
6	The AC circuit breaker is correctly connected between the inverter load port and the power grid, and the circuit breaker is disconnected.
7	For lithium batteries, ensure that the communication cables are properly connected.

### 7.2 Initial Power-on

Follow these steps to turn on the inverter.

- 1) Ensure that the inverter is not working;
- 2) Close the AC circuit breaker between the inverter On Grid port and the Grid;
- 3) Turn on the PV DC switch on the inverter (when connected to PV);
- 4) Turn on the battery and close the DC switch between the battery and the inverter;
- 5) The inverter starts to run after the self-test is successful;
- 6) Close the AC circuit breaker between the inverter Back up port and the load.

## 7.3 Working Mode

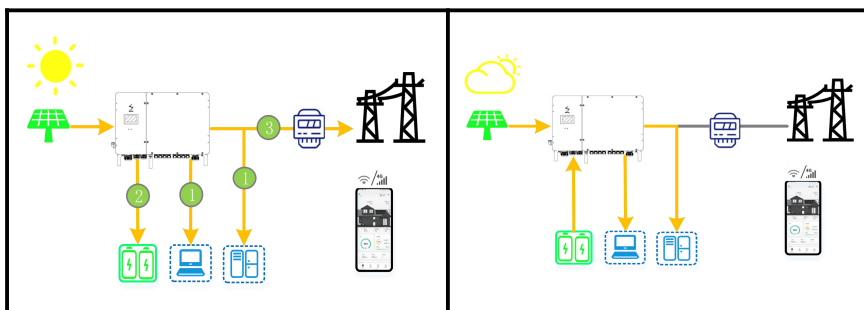
### 7.3.1 Self-use Mode (default mode)

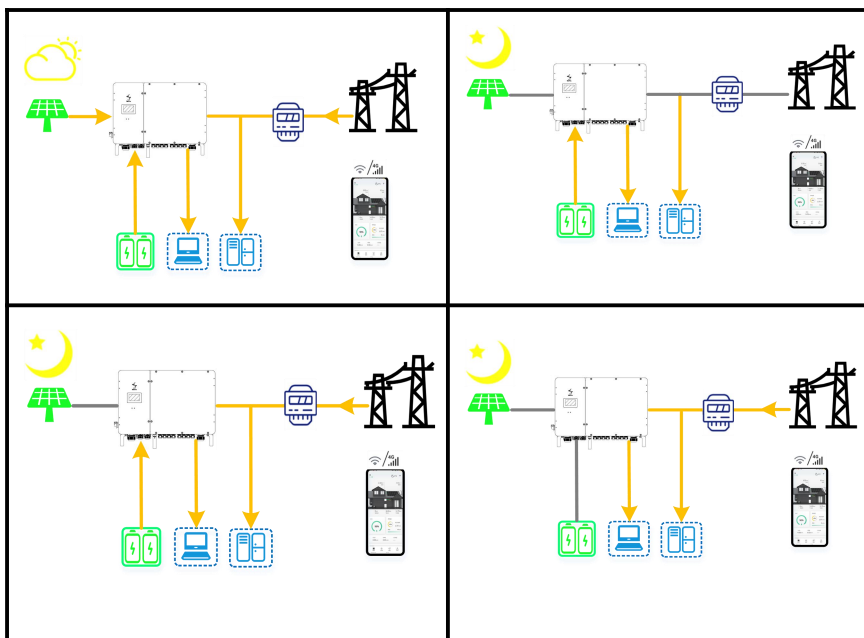
#### Function:

Give priority to the use of photovoltaic and battery energy, as far as possible not to use the energy of the grid. Photovoltaic energy is priority to supply loads, excess energy to charge the battery, and finally the remaining energy is fed to the grid.

#### Specific working mode:

- When the PV is sufficient, the PV prioritizes supplying power to the load, charging the battery with excess electricity, and the remaining electricity can be feedback to the grid.
- When the PV is insufficient, the PV and battery supply power to the load.
- When the PV and battery are insufficient, the PV, battery, and power grid work together to supply power to the load.
- When the PV is not working and the battery is sufficient, the battery supplies power to the load.
- When the PV is not working and the battery is insufficient, the battery and the grid work together to supply power to the load.
- When the PV and battery are not working, the power grid supplies power to the load, forming a bypass output.
- When the power grid is unable to supply power, the photovoltaic and battery jointly power the load.





### 7.3.2 Timed Charge/Discharge Mode

#### Function:

Set the charge and discharge period and power based on user requirements. For example, when the electricity price is high during the day, set discharge, and the electricity of batteries and photovoltaic is used to power the load; Set charging at night when the electricity price is low, and the electricity of the grid is used to charge the battery, so as to achieve the role of peak cutting and valley filling.

#### Specific working methods:

Charging time period:

- When the PV is sufficient, the PV charges the battery, and the remaining electricity supplies power to the load.
- When the PV is insufficient, the photovoltaic and grid work together to charge the battery and supply power to the load.

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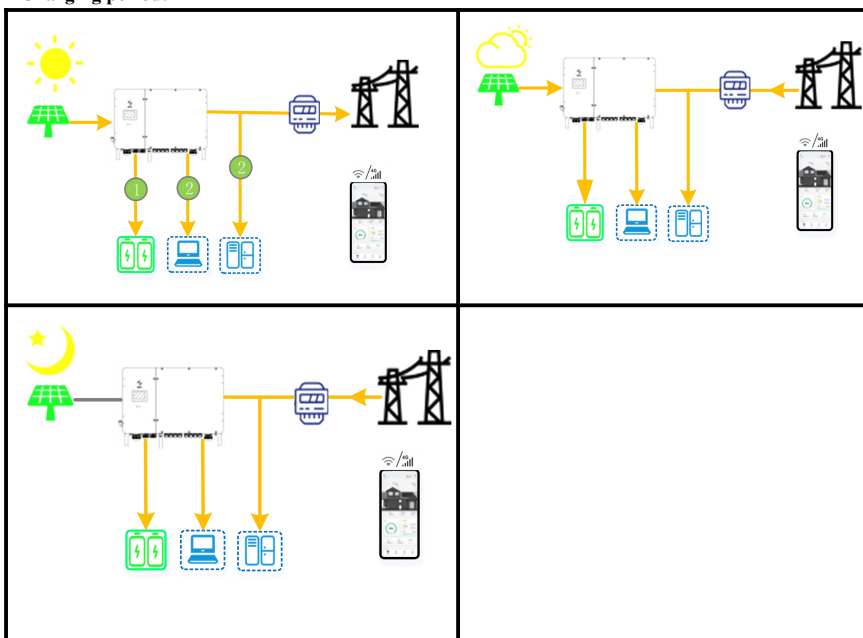
- When PV is not working, the grid charges the battery and supplies power to the load.

Discharge time period:

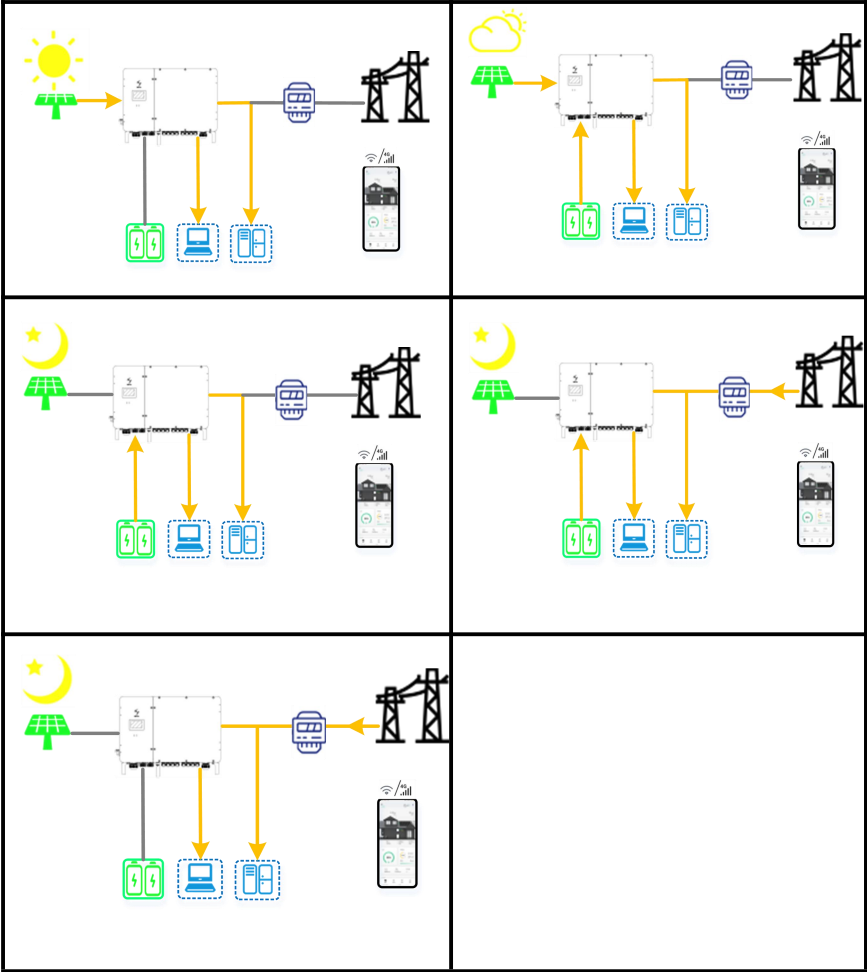
- When PV is sufficient, PV supplies power to the load.
- When the PV is insufficient, the PV and battery supply power to the load.
- When the PV is not working and the battery is sufficient, the battery supplies power to the load.
- PV does not work, and when the battery is insufficient, the battery and grid supply power to the load.
- When the PV is not working and the battery is not working, the grid supplies power to the load.

**Note:** The charging power is defined as the power of the inverter to charge the battery, and the discharge power is defined as the power of the inverter output.

Charging period:



Discharge period:



7.3.3 Backup Mode/Disaster Recovery Mode

Function:

When connected to the grid, the battery is always kept in a fully charged state to cope with sudden grid outages or other emergencies (photovoltaic and grid energy give priority to charge battery, excess energy to meet the load power supply needs, and finally the remaining energy is fed to the grid),

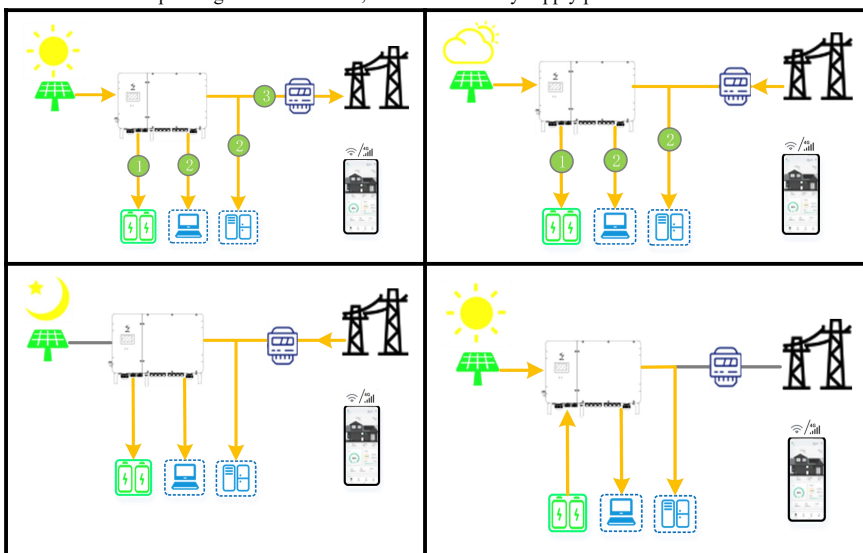


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so as to ensure that users can use the battery storage power to supply power to the load after an emergency (off-grid state) to avoid the situation of no power available.

### Specific working mode:

- When PV is sufficient, PV prioritizes charging the battery before supplying power to the load, and the remaining electricity can be fed back to the grid.
- When PV is insufficient, the PV and the power grid charge the battery first, then supplies power to the load.
- When PV is not working, the grid charges the battery and supplies power to the load.
- When the power grid is unavailable, the PV and battery supply power to the load.



### 7.3.4 Priority Feed to Grid Mode

#### Function:

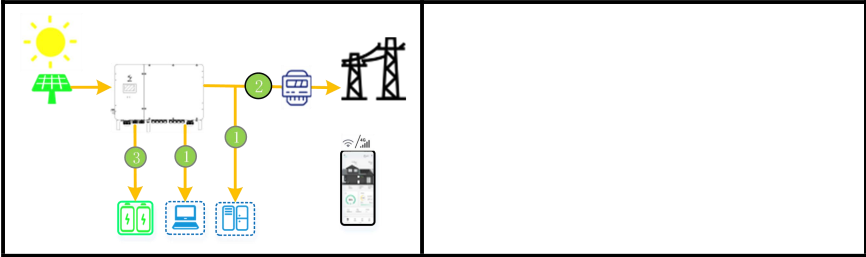
After meeting the load power consumption, excess photovoltaic energy is priority feed to the grid. Photovoltaic energy is given priority to meet the load power supply needs, followed by excess energy is fed to the grid, and finally the remaining energy is charged to the battery.

#### Specific working mode:

- If sufficient PV is generated, the PV supplies power to the load first and then to the grid. The

remaining power (the part where the PV power exceeds the inverter power) can be used to charge batteries.

- The other cases are in the same self-use mode.



7.4 Operation Mode

7.4.1 Operation Mode Description

Table 7-1 Inverter operating modes

Series No.	Mode	Description
1	Standby	Waiting phase after the inverter is powered on. Enter the self-check state when the conditions are met. If a fault occurs, the inverter enters the fault state.
2	Self-check mode	Before the inverter starts, continue to self-check and initialize. If the conditions are met, the inverter enters the grid-connected state and starts grid-connected operation. If no power grid is detected, the inverter enters the off-grid state and runs off the grid. If the self-check fails, the system enters the fault state.
3	On-grid mode	The inverter is connected to the grid normally If it is detected that the power grid does not exist or the conditions do not meet the requirements for grid connection, it enters the off-grid working state. If a fault is detected, the system enters the fault state. If the power grid conditions do not meet the grid-connection requirements


# Isuna L22~50K-TH

		<p>and the off-grid output function is not enabled, the system enters the waiting state.</p> <p>If after switching off the grid, it is detected that the grid conditions meet the grid-connected requirements, and the grid-connected function is enabled, it enters the grid-connected state</p>
4	Off-grid mode	<p>When the power grid is powered off or the grid conditions do not meet the grid-connected requirements, the inverter switches to the off-grid state and continues to supply power to the loads.</p> <p>If the grid conditions meet the grid-connected requirements, the system enters the grid-connected state .</p> <p>Before running, the inverter works off the network when the working mode is set to off-network mode.</p> <p>If a fault is detected, the device enters the fault state.</p>
5	Fault mode	<p>If a fault is detected, the inverter enters the fault state. After the fault is rectified, the inverter recovers to its original running state.</p>


## 7.4.2 Indicator Light Description

Users select the model with the bar indicator light version. The bar indicator light indicates the inverter status through red, green and blue colors.


Table 7-2 Indicator status description

Display item	Indicator light status	Corresponding status description	Notes
<p>Green</p> 	Always on	Grid connection	Indicates that the inverter is currently working in a grid connected state and can exchange energy with the power grid. The load can be powered on for operation.

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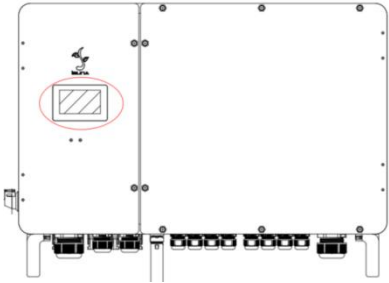
	Flashing 0.1s/time	The inverter has just been powered on and the program is initialized/Code online upgrade	Indicates that the inverter has just been powered on and the program initialization will flash for 10s; Indicates that the current working status is in shutdown state, and it can be turned on and used normally after the code upgrade is completed.
	Flashing >0.5s/time	Standby/ready/downscale operation	Standby/ready/downscale operation due to shutdown/abnormal state
<div style="text-align: center;">Blue</div> 	Always on	Off-grid	Indicates that the inverter is currently working in an off-grid state and cannot exchange energy with the power grid. the load can be powered on and run.
	Flashing >0.5s/time	Standby/ready/downscale operation	Standby/ready/downscale operation due to shutdown/abnormal state

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Red 	Always on	System error	Indicates that the machine is currently down and there is a serious alarm
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### 7.4.3 Indicator Light Description

Users select the model with the LCD screen. The LCD screen is located in the middle of the left side of the inverter. For operation and usage, please contact the manufacturer or log in to the website to view the LCD screen's operation and usage manual.



User manual download address:[www.sinexcel-isuna.com/Download/](http://www.sinexcel-isuna.com/Download/). Or please scan the QR code below to obtain or go there.



## 8 App Introduction

Users need to choose WiFi dongle or 4G dongle.

ESS LINK Operation and use Please contact the manufacturer and check the ESS LINK operation and use manual.

Android version: Please scan the QR code below to obtain.

# Isuna L22~50K-TH

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IOS version: Please scan the QR code below to obtain or go to the App Store search ESS LINK to download.



Android apk



Google play



iOS

## 9. Troubleshooting and Maintenance

This section will help you determine the cause of the problem you may be experiencing.

### 9.1 Alarm and Processing

Faults not mentioned in the following table still exist after being powered on. Contact your dealer or after-sales service center.

Sequence number	Fault name	Note	Solutions
<b>PV</b>			
	PV 1/2/3/4 is not connected	Remind	➤ Check whether the PV 1/2/3/4 is correctly connected and whether the photovoltaic DC circuit breaker of the inverter is closed.
	PV 1/2/3/4 overvoltage	Fault	➤ Check whether the PV series voltage is higher than the maximum input voltage of the inverter. If so, adjust the number of series PV modules and reduce the PV string voltage to fit the input voltage range of the inverter. After correction, the inverter will automatically return to the normal state.
	PV 1/2/3/4 overload time out	Alarm	➤ Check whether the inverter is in the overload state. The alarm is automatically cleared 10 minutes after the inverter is normal or the command is sent to clear the fault.
	PV 1/2/3/4 reverse connection	Fault	➤ Check whether the PV 1/2/3/4 positive and negative terminals are reversed, and then power on again.
	PV connection mode is incorrect	Alarm	➤ Check whether the PV connection mode set on the APP host is consistent with the actual PV connection mode.

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	PV 1/2/3/4 power tube is faulty	Fault	➤ Disconnect all AC and DC circuit breakers and close the disconnected circuit breakers after 5 minutes. If the fault persists, contact your dealer or after-sales service center.
	PV 1/2/3/4 soft start failure	Alarm	
Battery			
	Battery 1/2 is not connected	Remind	➤ Check whether the battery overvoltage is inconsistent with the battery specifications. ➤ Check whether the battery is correctly connected or the voltage is abnormal. If yes, the alarm is automatically cleared or the fault clearing command is sent.
	Battery 1/2 overvoltage	Remind	
	Battery 1/2 undervoltage	Remind	
	Battery 1/2 power is insufficient	Remind	➤ Check whether the battery SOC is too high or too low. The fault is automatically rectified after the SOC returns to normal after the battery is discharged or charged.
	Battery 1/2 do not charge	Alarm	
	Do not discharge battery 1/2	Alarm	
	Battery 1/2 discharge terminates	Alarm	
	Battery is 1/2 full	Remind	
	Battery 1/2 reverse connection	Fault	➤ Check whether the positive and negative battery 1/2 cables are reversed.
	Temperature of the lead-acid battery is abnormal	Alarm	➤ Use the thermal imager to check whether the temperature of the lead-acid battery is too high. The fault will be automatically rectified when the temperature of the lead-acid battery is reduced to normal temperature. ➤ Check whether the wiring sequence between the



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			NTC and the network cable is correct. Reinsert the network cable from the communication port.
	Battery connection mode is incorrect	Alarm	➤ Check whether the battery connection mode configured on the APP host is consistent with the actual battery connection mode.
	Battery 1/2 overload timeout	Alarm	➤ Please check whether the maximum battery charging current and maximum battery discharge current are set too high in the battery Settings of the APP, and reduce the values appropriately.
	Battery 1/2 power tube is faulty	Fault	➤ Disconnect all AC and DC circuit breakers and close the disconnected circuit breakers after 5 minutes. If the fault persists, contact your dealer or after-sales service center.
	Battery 1/2 soft startup fails. Procedure	Alarm	
Generator(Effective only when the generator is running)			
	Generator voltage anomaly	Alarm	➤ If the alarm is occasionally reported, the generator may be abnormal for a short time. The inverter will resume normal operation after detecting that the generator is normal, and no manual intervention is required.
	Generator frequency anomaly	Alarm	
	Generator voltage reverse sequence	Alarm	
	Generator voltage is out of phase	Alarm	➤ If the alarm is generated frequently, check whether the generator voltage frequency is within the allowable range. If yes, check whether the AC circuit breaker and AC cable connections of the inverter are correct, and whether the generator is powered off.
			➤ If the generator voltage/frequency is not within the acceptable range, the AC connection is correct, but the alarm is repeated, please contact technical support to change the generator overvoltage and

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			<p>underfrequency protection value.</p> <p>➤ Check the phase sequence, voltage, and wiring of the generator.</p>
<b>Others</b>			
	Grid voltage anomaly	Alarm	<p>➤ If the alarm is occasionally reported, the power grid may be abnormal for a short time. The inverter will resume normal operation after detecting that the power grid is normal, and no manual intervention is required.</p> <p>➤ If the alarm is generated frequently, check whether the power grid voltage frequency is within the allowable range. If yes, check whether the AC circuit breaker and AC cable connections of the inverter are correct, and whether the power grid is powered off.</p> <p>➤ If the power grid voltage/frequency is not within the acceptable range, the AC connection is correct, but the alarm is repeated, please contact technical support to change the power grid overvoltage and underfrequency protection value.</p>
	Network frequency anomaly	Alarm	
	Power grid voltage reverse sequence	Alarm	<p>➤ Check the phase sequence, voltage, and wiring of the power grid.</p>
	Grid voltage is out of phase	Alarm	
	Neutral wire anomaly	Fault	
	Heat sink temperature is too high	Fault	<p>➤ Ensure that the inverter is installed in a place that is out of direct sunlight, and restart the inverter after the heat sink cools down to 60°C for 5 minutes.</p>
	Ambient temperature is too high	Alarm	

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	The inverter is overheated. Procedure	Alarm	<ul style="list-style-type: none"> <li>➤ If the fault persists, contact your dealer or after-sales service center.</li> </ul>
	Insulation fault	Fault	<ul style="list-style-type: none"> <li>➤ Check the impedance of the photovoltaic string to the protected area. If the resistance value is greater than 33 kΩ, it is normal. If the resistance value is less than 33 kΩ, check the short circuit point and rectify the fault. Check whether the PGND cable of the inverter is correctly connected. If no alarm is generated, the system automatically clears the fault or sends a command to clear the fault.</li> <li>➤ If it is confirmed that the impedance is indeed lower than the default value in a cloudy and rainy environment, reset the insulation impedance protection point.</li> </ul>
	Leakage protection failure	Fault	<ul style="list-style-type: none"> <li>➤ Please check whether the inverter is connected properly.</li> <li>➤ Disconnect all AC and DC circuit breakers and close the disconnected circuit breakers after 5 minutes. If the fault persists, contact your dealer or after-sales service center.</li> </ul>
	Fan failure	Fault	<ul style="list-style-type: none"> <li>➤ Check whether the external fan is blocked.</li> <li>➤ Disconnect all AC and DC circuit breakers and close the disconnected circuit breakers after 5 minutes. If the fault persists, contact your dealer or after-sales service center.</li> </ul>
	Model capacity fault	Fault	<ul style="list-style-type: none"> <li>➤ Please contact your distributor or after-sales service center to check whether the model capacity is set incorrectly in the APP.</li> </ul>
	Islanding protection	Alarm	<ul style="list-style-type: none"> <li>➤ Turn off the AC circuit breaker on the power grid</li> </ul>

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			<p>and check whether the power grid quality is poor or abnormal.</p> <p>➤ Disconnect all AC and DC circuit breakers and close the disconnected circuit breakers after 5 minutes. If the fault persists, contact your dealer or after-sales service center.</p>
	Dc bus undervoltage	Fault	<p>➤ Check whether the battery is exhausted or the power of the inverter is too large.</p> <p>➤ Disconnect all AC and DC circuit breakers and close the disconnected circuit breakers after 5 minutes. If the fault persists, contact your dealer or after-sales service center.</p>
	Bad earth	Fault	<p>➤ Check whether the ground cable connected to the inverter is damaged or the connection screws are not tightened, resulting in poor contact.</p>
	Parallel communication alarm	Alarm	<p>➤ Only in the case of parallel display, check the parallel communication line sequence is correct; If the sequence is correct, remove and reinsert the network cable from the communication port to prevent poor contact.</p>
	The system runs derated	Alarm	<p>➤ Check whether the external fan of the inverter is blocked.</p> <p>➤ Whether the ambient temperature is too high.</p>
	The number of parallel modules is abnormal	Fault	<p>➤ Display only in parallel situations. Check whether the parameters related to parallel Settings in the App are set correctly.</p>
	The parallel module number is repeated	Alarm	
	Parameters of parallel modules conflict	Alarm	

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	The meter is reversed		Fault	➤ Check that the meter is connected correctly.
	The electricity meter is connected abnormally		Alarm	
	The DSP1/2 parameter Settings are faulty		Fault	➤ Please contact your distributor or after-sales service center to check whether the parameters in the APP are set correctly or the software version is upgraded
	The DSP/CPLD version is incompatible. Procedure		Fault	
	The communication between the DSP and CPLD is faulty		Fault	
	Dc converter hardware overcurrent/ overvoltage		Fault	➤ Please check whether the maximum battery charging current and maximum battery discharge current are set too high in the battery Settings of the APP, and reduce the values appropriately. If the fault persists after reduction, please contact your dealer or after-sales service center.
	Inverter soft start fail		Fault	➤ Disconnect all AC and DC circuit breakers and close the disconnected circuit breakers after 5 minutes. If the fault persists, contact your dealer or after-sales service center.
	Inverter overload		Alarm	➤ Check whether the inverter is in the overload state. The alarm is automatically cleared 10 minutes after the inverter is normal or the command is sent to clear the fault.
	Inverter overload timeout		Fault	
	Relay self-check	Grid relay open/ short	Alarm	➤ Disconnect all AC and DC circuit breakers and close the disconnected circuit breakers after 5 minutes. If the fault persists, contact your dealer

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	abnormal	Load relay open/ short	Alarm	or after-sales service center.
		Inverter relay open/ short	Alarm	

**Table 9-1 Alarm list and troubleshooting measures**

### 9.2 Regular maintenance

 <b>Warning</b>
<ul style="list-style-type: none"> <li>➤ Make sure that the inverter is disconnected from power.</li> <li>➤ Wear personal protective equipment when operating the inverter.</li> </ul>

**Table 9-2 Maintenance Instructions**

Maintenance content	Maintenance methods	Maintenance period
System cleaning	Check the heat sink, air inlet/outlet for foreign objects and dust.	1 time/half year~1 time/year
DC Switch	Turn the DC switch on and off 10 times continuously to ensure proper DC switch function.	1 time/year
Electrical connection	Check whether the electrical connection is loose, whether the cable appearance is broken, and whether there is copper leakage.	1 time/half year~1 time/year

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### 10. Technical Parameters

**Table 10 Technical Parameters Description**

产品型号	Isuna L22K-TH	Isuna L25K-TH	Isuna L29.9K-TH	Isuna L30K-TH	Isuna L40K-TH	Isuna L42.5K-TH	Isuna L50K-TH
Off-grid							
Rated output power	22kW	25kW	29.9kW	30kW	40kW	42.5kW	50kW
Maximum apparent power	24.2kVA	27.5kVA	29.9kVA	33kVA	44kVA	42.5kVA	55kVA
Maximum output power & time	1.5 multiple 10s						
Rated grid connected voltage	3/N/PE, 220/380V; 230/400V						
Rated grid frequency	50Hz/60Hz						
Rated output current	31.9A	36.3A	43.5A	43.5A	58A	61.6A	72.5A
Max output current	35.1A	39.9A	43.5A	47.9A	63.8A	61.6A	79.8A
Power factor	>0.99(0.8 ahead...0.8behind)						
THDu	<3%						
Generator input current	200A						
On-grid							
Rated output power	22kW	25kW	29.9kW	30kW	40kW	42.5kW	50kW
Rated output current	31.9A	36.3A	43.5A	43.5A	58A	61.6A	72.5A

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Grid input current	200A						
Rated grid connected voltage	3/N/PE, 220/380V; 230/400V						
Rated grid frequency	50Hz/60Hz						
Grid frequency range	45-55Hz/55-65Hz						
PV							
Max input power	44000Wp	50000Wp	60000Wp	60000Wp	75000Wp	75000Wp	75000Wp
Starting voltage	180V						
Max input voltage	1000V						
MPPT Voltage range	150-850V						
MPPT number/ max string	3/6	3/6	3/6	3/6	4/8	4/8	4/8
Rated voltage	600V						
Max input current	3*40A	3*40A	3*40A	3*40A	4*40A	4*40A	4*40A
Short circuit current	3*60A	3*60A	3*60A	3*60A	4*60A	4*60A	4*60A
Maximum input power per MPPT	11000Wp	12500Wp	15000Wp	15000Wp	18750Wp	18750Wp	18750Wp
Battery							
Battery type	Lithium/lead-acid						
Battery input number	2						
Battery voltage range	140V-800V						
Rated charging and discharging power	22kW	25kW	29.9kW	30kW	40kW	42.5kW	50kW



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Max charging and discharging current	80A*2
Interface	CAN*2/RS485*2
<b>Efficiency</b>	
Maximum efficiency	>98%
Efficiency in Europe/CEC efficiency	>97.3
Maximum battery charging and discharging efficiency	>95%
<b>General Parameters</b>	
Size	880*550*287mm
Weight	88 kg
Topology	Non-isolated type
Temperature range	-25°C...+60°C
Humidity range	0-100%
Cooling method	Intelligent air cooling
IP Grade	IP66
Max allowable altitude	4000m
Communication port	RS485*1, Ethernet/Wi-Fi/4G/Bluetooth, DO*2, DI*2, AI*1, AO*1, DRM*1
Monitoring	LCD&Bluetooth&APP、WiFi/LAN/4G

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DC power supply	12VDC 2A external power supply
<b>Certification</b>	
CE	IEC 62109-1, IEC 62109-2, EN 62109-1, EN 62109-2, IEC 62477-1
EMC	EN61000-6-1, EN61000-6-2, EN61000-6-3, EN61000-6-4, IEC 62920